



GENERAL FINISHES

PO Box 510567 New Berlin, WI 53151
800-783-6050 Fax 262-786-6509

Water Based

Milk Paint

Classification:

Water Based Acrylic Paint

Product Description:

General Finishes Milk Paint is a high quality, furniture-grade paint designed to provide a tough, durable, chip-resistant finish. It may be applied via brush or spray and possesses excellent flow and leveling properties. The unique formulation dries rapidly, resists blocking, and will sand effortlessly. General Finishes Milk Paint is UV resistant, suitable for interior and exterior applications, and dries to a satin finish. It is available in a wide variety of colors.

Application:

General Finishes Milk Paint may be applied via brush, applicator, or spray applications. Stir well before application. Brush: use a foam brush or high quality synthetic brush. Spray: Compressed air: 0.50" fluid tip / medium – large cap; HVLP: 0.051-0.070" fluid tip / medium to large cap; Airless: 0.015 - 0.021" tip. Allow 1 –2 hours between coats before sanding (temperature / humidity dependent). Sand between coats with # 320 grit paper or finer. Multiple coats may be needed dependant upon the substrate.

Product Data:

- Density: 9.8 –10.9 lbs.
- Weight Solids: 41.0 - 51.0%
- Volume Solids: 31.0 - 41.0%
- Viscosity: 3,000 –5,000 cps.
- Method: Brookfield @ 77 F.
- pH: 7.0 - 8.0
- V.O.C.: <150 g/l (1.25 lbs/gal) excluding water
- % VOC: 4.4 –4.8%
- Storage: Protect from Freezing
- Coverage: Approx. 400 –600 sq.ft./gal

Container:

Pints, Quarts, Gallons, Fives and Drums

Sheen:

Satin

Dry Time 70°F and 70% R.H:

- Dry: 1 –2 hours
- To Sand: 1 -2 hours

GENERAL FINISHES

"The Country's Finest Full Line Manufacturer of Wood Finishing Products"

www.generalfinishes.com



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Mixing and Application:

- Catalyst Ratio: None
- Pot Life: Not Applicable
- Shelf Life: 1 year, minimum
- Reducer/Thinner: EF Extender (10 –20%)

Stain & Finish Recommendation:

Can be used over most water base and solvent base stains. For best results and superior color and adhesion, General Finishes EF Water Base Stains and GF Oil Base Stains are recommended. Milk Paint is available in a primer grade (recommended). Allow stains to dry thoroughly before applying Sanding Sealer.

Topcoat with General Finishes Pro-Series, PolyAcrylic, High Performance, or Pre-Cat 181. General Finishes Pre-Cat Lacquer or Conversion Varnish may also be used. Allow paints and finishes to dry thoroughly before topcoating.

Surface Preparation:

Surface must be clean, dry, and free of all contaminants. Sand with 220 grit or finer between coats. Consult product label for additional information.

Application:

- Conventional Spray
- Air Assisted Airless
- HVLP
- Brush

Cautions:

- Mix container before use
- Protect from freezing
- Read MSDS for safety information

Clean-up Information:

For best results, clean all equipment with General Finishes Brush and Gun Cleaner. General clean-up with soap and water recommended. Rinse thoroughly with clean water.

Milk Paint
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